

1. Identification

Product identifier GREENCAST-94 GR PLUS

Other means of identification
Brand Code 5474, 304A, 388C

Recommended use For Industrial Use Only
 For Industrial or Professional Use Only

Recommended restrictions Avoid dry cutting, blasting, or dust generation.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name HarbisonWalker International
Address 1305 Cherrington Parkway, Suite 100
 Moon Township
 Pennsylvania
 15108
 US

Telephone General Phone: 412-375-6600
Website www.thinkHWI.com
Emergency phone number Not available.

Supplier Not available.

2. Hazard identification

Physical hazards Not classified.

Health hazards Not classified.

Environmental hazards Not classified.

Label elements

Hazard symbol None.
Signal word None.
Hazard statement The mixture does not meet the criteria for classification.

Precautionary statement

Prevention Observe good industrial hygiene practices.
Response Wash hands after handling.
Storage Store away from incompatible materials.
Disposal Dispose of waste and residues in accordance with local authority requirements.

Other hazards None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|--|--------------------------|------------|-----------|
| ALPHA-ALUMINA | | 1344-28-1 | 70 - 90 |
| Cement, Alumina, Chemicals | | 65997-16-2 | 20 - 40 |
| Other components below reportable levels | | | 0.1 - 2.5 |

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed Dusts may irritate the respiratory tract, skin and eyes.

Indication of immediate medical attention and special treatment needed Treat symptomatically.

5. Fire-fighting measures

Suitable extinguishing media Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media Not available.

Specific hazards arising from the chemical Not applicable.

Special protective equipment and precautions for firefighters Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Avoid prolonged exposure. Practice good housekeeping.

Conditions for safe storage, including any incompatibilities Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

| Components | Type | Value | Form |
|-------------------------------|------|---------------------|----------------------|
| ALPHA-ALUMINA (CAS 1344-28-1) | TWA | 1 mg/m ³ | Respirable fraction. |

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

| Components | Type | Value |
|-------------------------------|------|----------------------|
| ALPHA-ALUMINA (CAS 1344-28-1) | TWA | 10 mg/m ³ |

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

| Components | Type | Value | Form |
|-------------------------------|------|---------------------|-------------|
| ALPHA-ALUMINA (CAS 1344-28-1) | TWA | 1 mg/m ³ | Respirable. |

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

| Components | Type | Value | Form |
|-------------------------------|------|---------------------|----------------------|
| ALPHA-ALUMINA (CAS 1344-28-1) | TWA | 1 mg/m ³ | Respirable fraction. |

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

| Components | Type | Value | Form |
|-------------------------------|------|---------------------|----------------------|
| ALPHA-ALUMINA (CAS 1344-28-1) | TWA | 1 mg/m ³ | Respirable fraction. |

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

| Components | Type | Value | Form |
|-------------------------------|------|----------------------|-------------|
| ALPHA-ALUMINA (CAS 1344-28-1) | TWA | 10 mg/m ³ | Total dust. |

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear suitable protective clothing.

Respiratory protection Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance**

Physical state Solid.

Form Powder.

Color Not available.

Odor Not available.

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range Not available.

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

| | |
|--|----------------|
| Vapor pressure | Not available. |
| Vapor density | Not available. |
| Relative density | Not available. |
| Solubility(ies) | |
| Solubility (water) | Not available. |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Explosive properties | Not explosive. |
| Oxidizing properties | Not oxidizing. |

10. Stability and reactivity

| | |
|---|--|
| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | No dangerous reaction known under conditions of normal use. |
| Conditions to avoid | Contact with incompatible materials. |
| Incompatible materials | Acids. Chlorine. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure. |
| Hazardous decomposition products | No hazardous decomposition products are known. |

11. Toxicological information

Information on likely routes of exposure

| | |
|---------------------|--|
| Inhalation | Dust may irritate respiratory system. Prolonged inhalation may be harmful. |
| Skin contact | Dust or powder may irritate the skin. |
| Eye contact | Dust may irritate the eyes. |
| Ingestion | Expected to be a low ingestion hazard. |

Symptoms related to the physical, chemical and toxicological characteristics Dusts may irritate the respiratory tract, skin and eyes.

Information on toxicological effects

| | |
|--|--|
| Acute toxicity | Not known. |
| Skin corrosion/irritation | Prolonged skin contact may cause temporary irritation. |
| Serious eye damage/eye irritation | Direct contact with eyes may cause temporary irritation. |

Respiratory or skin sensitization

| | |
|----------------------------------|---|
| Respiratory sensitization | Not a respiratory sensitizer. |
| Skin sensitization | This product is not expected to cause skin sensitization. |

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

ACGIH Carcinogens

ALPHA-ALUMINA (CAS 1344-28-1) A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

ALPHA-ALUMINA (CAS 1344-28-1) Not classifiable as a human carcinogen.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

| | |
|---|--------------------------------------|
| Specific target organ toxicity - repeated exposure | Not classified. |
| Aspiration hazard | Not an aspiration hazard. |
| Chronic effects | Prolonged inhalation may be harmful. |

12. Ecological information

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|--------------------------------------|--|
| Ecotoxicity | The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. |
| Persistence and degradability | No data is available on the degradability of any ingredients in the mixture. |
| Bioaccumulative potential | No data available. |
| Mobility in soil | No data available. |
| Other adverse effects | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. |

13. Disposal considerations

| | |
|--|---|
| Disposal instructions | This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste. |
| Hazardous waste code | Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority. |
| Waste from residues / unused products | Not available. |
| Contaminated packaging | Not available. |

14. Transport information

| | |
|---|-----------------------------------|
| TDG | Not regulated as dangerous goods. |
| IATA | Not regulated as dangerous goods. |
| IMDG | Not regulated as dangerous goods. |
| Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code | Not applicable. |

15. Regulatory information

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|-----------------------------|--|
| Canadian regulations | This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR. |
|-----------------------------|--|

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|--|-------------------------------|
| Australia | Australian Inventory of Chemical Substances (AICS) | No |
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | No |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | No |
| Korea | Existing Chemicals List (ECL) | Yes |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | No |
| Taiwan | Taiwan Chemical Substance Inventory (TCSI) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 08-07-2019

Version # 01

Disclaimer This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision information Product and Company Identification: Product Codes
Composition / Information on Ingredients: Ingredients